

NATIONAL SOLDER CO

Material Safety Data Sheet

OSHA's Hazard Communication Standard

97/3 Resin cored Lead free alloy

Section I:

NATIONAL SOLDER CO
13 ARKIN STR
INDUSTRIES EAST
GERMISTON 1401

Telephone 011-8739000

1/6/2005

NFPA Classification (NFPA 325M, 8th edition) (Health, Flammability, and Reactivity): 1-0-0

Section II: Hazardous Ingredients/Identity information

Hazardous Component CAS # OSHA TWA ACGIH TWA Other limits Percentage
+ Copper 7440-50-8 0.1mg/M3 0.2mg/M3 NE as specified

Only those ingredients listed in this section have been determined to be hazardous as defined in 29CFR 1910.1200.

An ingredient marked with an asterisk (*) is also listed in 29CFR 1910.1200(D) #4 as a known or suspected cancer hazard.

+ Denotes a chemical regulated as toxic by the Environmental Protection Agency (EPA) as outlined in 40 CFR Part 372 (Section 313)(SARA Title III).

Section III: Physical/Chemical Characteristics

Composition: 97% Sn (TIN) & 3% Cu (COPPER)

Flux: Resin (max 2.2%)

Boiling Point: 221 deg C (401 F) Density: 7.46 g/cc

Vapour Pressure (mm Hg): 1 @ 1375 C (2507 F) Melting Point: 230 C (446 F)

Vapour Density: NA Evaporation Rate Solubility in water: Nil (butyl acetate=1): NAP

Appearance and odour: Grey solid, odourless

Section IV: Fire and Explosion Hazard Data

Flash Point: NA Flammable limits lel: NAP uel: NAP

Extinguishing media: Dry chemical, do not use water

Special fire fighting procedures: Use self contained breathing apparatus.

Unusual Fire and Explosion Hazards: High concentrations of dust may present an explosion hazard.

May release metal and metal oxide fumes.

Section V: Reactivity Data

Stability: STABLE Conditions to avoid: none

Incompatibility (materials to avoid): Oxidizers, strong acids, turpentine, halogens

Hazardous Decomposition or By-products: Metal fumes, metal oxides.

Hazardous Polymerization: WILL NOT OCCOUR Conditions to avoid: any

Section VI: Health Hazard Data

Routes of entry: Inhalation? Yes Skin? No Ingestion? Yes
Health Hazards (acute and chronic): Contact with material, dust and fumes may cause skin, eye and respiratory tract irritation. Excessive inhalation of dust or fumes may result in "metal fume fever", with the onset of symptoms taking several hours after exposure to manifest. Ingestion may cause digestive tract irritation. Ingestion of very large amounts of material may be toxic. Excessive and repeated inhalation may result in benign pneumoconiosis. Chronic exposure via inhalation and ingestion may result in liver, red blood cell, kidney, reproductive and respiratory system effects. Excessive and repeated skin exposure may result in systemic effects including pigmentation changes. Studies show that potential health risks vary by individual. Always minimize exposure.
Carcinogenicity: not determined NTP? No; IARC Monographs? No
Signs and symptoms of exposure: Inhalation-Nose & throat irritation, headache, dizziness, difficulty breathing, flu like symptoms, greyish skin pallor. Ingestion-nausea, vomiting, cramps.
Skin-redness, burning, rash, dryness. Eye-redness, burning, tearing, blurred vision.
Medical Conditions Aggravated by exposure: Respiratory tract, skin, blood conditions.
Emergency first aid procedures:
Skin: Flush with water immediately - Treat for burns, seek medical attention if required
Eyes: Flush with water for 15 minutes - Seek medical attention
Ingestion: Drink large amounts of water, induce vomiting if practical- seek medical attention.
Never give anything by mouth to an unconscious person.
Inhalation: Remove to fresh air. Support respiration if required. Seek medical attention if required.

Section VII: Precautions for Safe Handling and Use

Steps to be taken if material is released or spilled: Collect and use, if contaminated or in
Small particles, vacuum or collect material. Never use methods which generate dust.
Waste Disposal Method: Never dispose of in trash. Hold for recycling or dispose of in
Accordance with all local, state and federal regulations.
Other Precautions: Avoid skin & eye contact, inhalation & ingestion of fumes and material.
Wash contaminated clothing before reuse. Keep away from children. Do not reuse container.

Section VIII: Control Measures

Respiratory Protection (type): Dust mask for particulates. Metal fume type respirator for fumes.

Ventilation Local Exhaust preferred Special: NE

Mechanical: OK Other: NE

Protective Gloves: Heat resistant during soldering

Eye Protection: Goggles or face shield during soldering

Other Protective Clothing or Equipment: as required to avoid contact.

Work/Hygienic Practices: Wash after use. Follow good industrial hygienic practices.

Section IX: Additional Information

DOT Classification: non-hazardous

Other: NE

Delivery Information

International delivery regulation: LATA- Dangerous Goods Regulation Not Restricted.

UN code: Not Regulated

Domestic Delivery Regulation: None known

Special delivery method and precaution: None known

Law and Regulation

Conform to regulation; 1. SABS regulation

2. Identification rules for hazardous and harmful materials.

3. Standards for waste disposal treatment and facility requirement.

4. Road traffic safety rules.

Additional Information

Reference: MSDS database, CCINFO CD 98-2, NIOSH/OSHA, Occupational Health Guidelines for Chemical Hazards, 1981.

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NE = not established NA = not available NAP = not applicable