

NATIONAL SOLDER CO

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Data sheet for 63/37 Vaculoy

Specification : SABS S17

Grade : 21

Product : 63/37 Bars

Melting range 183-185 deg. Celcius

Element	Specification		Actual
	Min	Max	
Tin	62.50%	63.50%	61.626%
Lead	Bal	Bal	Bal
Antimony	0.000%	0.050%	1.556%
Cadmium	0.000%	0.002%	0.000%
Zinc	0.000%	0.001%	0.000%
Aluminium	0.000%	0.001%	0.000%
Bismuth	0.000%	0.050%	0.006%
Arsenic	0.000%	0.030%	0.000%
Iron	0.000%	0.020%	0.008%
Copper	0.000%	0.050%	0.005%
Silver	0.000%	0.000%	0.000%

Date : 09-Jun-13

Signed : 

Technical Director